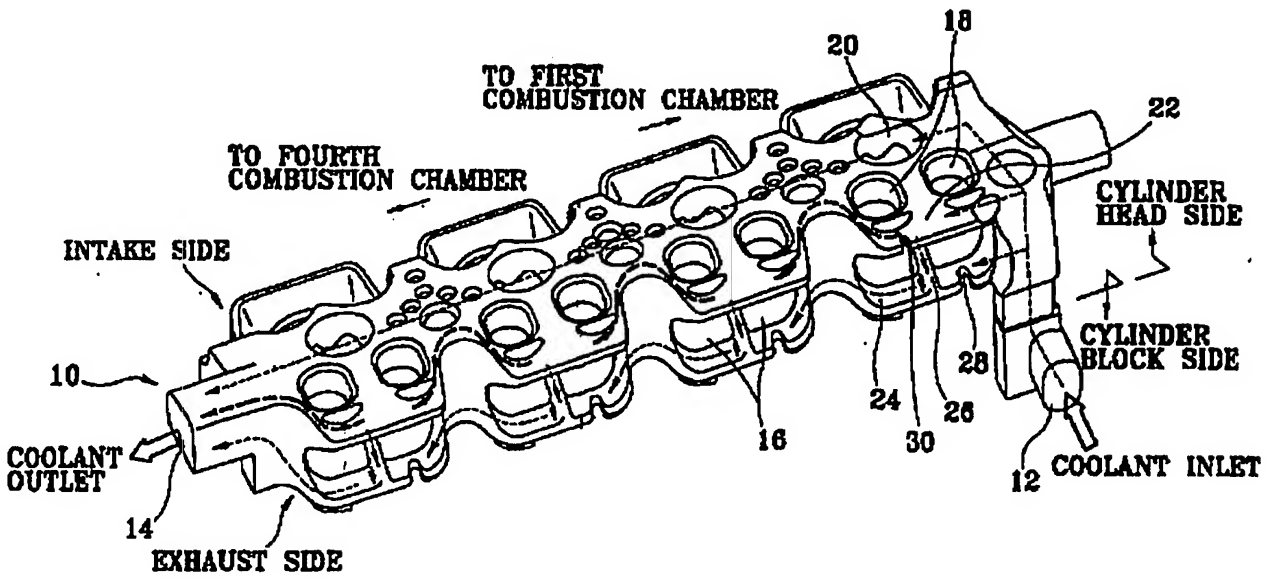
FIG.1


18
20
TO FIRST
COMBUSTION CHAMBER
22
TO FOURTH
COMBUSTION CHAMBER
CYLINDER
HEAD SIDE
INTAKE SIDE
CYLINDER
BLOCK SIDE
10
28
24
26
16
30
COOLANT
OUTLET
12
COOLANT INLET
14
EXHAUST SIDE